

# 3M™ Soft Edge Foam Masking Tape PLUS

## Data Sheet

<b>3M Part No.(s)</b> 06293	<b>3M Part Descriptor(s)</b> Tubular foam jamb masking tape - Seven sections 0.8" (21mm) wide x 7.7 yd (7m) long - 53.6 yards (49m) per box
--------------------------------	--

**Detailed Product Description**

3M Soft Edge Foam Masking Tape PLUS is a hollow tubular foam coated with an adhesive band on the white foam side. The adhesive is protected with a white plastic release liner.

**Features, Advantages, Benefits**

<b>Features</b>	1) Unique 2-layer foam construction 2) Off-set adhesive coating process 3) Hollow tubular construction 4) Liner provides protection for the adhesive
<b>Advantages</b>	1) Produces excellent paint edge quality reducing the need for compounding and buffing 2) Product can be applied to either the stationary or moving part of the aperture for easier masking of more vehicle designs 3) Product will easily conform and effectively seal tight or wide jambs 4) Prevents adhesive contamination
<b>Benefits</b>	1) Saves labor and material costs 2) Improves productivity 3) Saves clean-up costs 4) Reduced waste and improves results

**Typical Physical Properties**

<b>Material</b>	Polyurethane foam	
<b>Adhesive</b>	Rubber-based	Off-set coated on white foam side
<b>Construction</b>	White and blue flat foam pieces	Cold welded to form a hollow tube
<b>Dimensions</b>	21mm (0.8") wide x 7m (7.7 yd) long	
<b>Color</b>	Blue and white	
<b>Liner</b>	Plastic	
<b>Packaging</b>	Seven strands wound on a cardboard core	One non-linered sacrificial support strand to ensure roll integrity

**Product Uses**

3M Soft Edge Foam Masking Tape PLUS (SEFMT+) is designed to mask door jambs and hood and deck lid openings that need to be protected from overspray during a painting operation.

### Performance Properties

3M Soft Edge Foam Masking Tape PLUS (SEFMT+) is a versatile masking product that can be applied in jamb areas as well as on the moving part such as doors, hoods or deck lids making the jamb masking process fast and easy. The hollow tubular construction and the off-set adhesive enables proper application helping the painter produce a good paint transition in the jamb.

---

### Directions for Use

1. Thoroughly clean and dry the surface to be masked.
2. Always dispense SEFMT+ using the strand furthest from the narrow sacrificial strand. Liner is perforated every inch for easy tearing.
3. Leave liner in place to protect the adhesive until you start to install.
4. Position SEFMT+ so that the off-set adhesive is away from the outer edge.
5. Position the foam so the edge is set back at least 1/8" from the panel edge.
6. SEFMT+ may be positioned in the jamb or on the moving parts as shown in the illustrations



**Position in fixed section of jambs**



**Position on moving part**

7. Peel short section of liner from foam as installed.
8. Avoid stretching the foam during installation. (feed the foam into inside corners)
9. Once applied, run your hand over the entire length of the foam to make sure the adhesive is securely attached.
10. Close the aperture and make sure the jamb is completely sealed.
11. Adjust the foam to the desired depth in the jamb with your finger or a spreader if necessary.

**Important Removal Technique** - Pinch the blue and white foam sections together at one end, lift the foam about 1" from the panel and stretch the foam parallel to the surface to ensure clean removal.

---

### Applications

Masking all vehicle apertures, along body lines and during application primer and stone chip coatings.

---

### Storage and Handling

Designed for indoor use. Store product in the original box in normal indoor temperatures of 60 to 90 degrees F.

---

### Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product.

---

### Warranty and Limited Remedy

**Technical Information:** The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

**Product Use:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

**Warranty, Limited Remedy, and Disclaimer:** Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

© 3M 2010

3M is a trademark of 3M

---

**For Additional Health and Safety Information**

3M Automotive Aftermarket Division  
3M Center, Building 223-6N-01  
Saint Paul, MN 55144-1000  
1-877-666-2277 (1-877-MMM-CARS)

**This is the last page**

<< End of Document >>